

2/7/2019

S 151626

[Dart Hawkesbury] Job Sheet - Leroux, Jason



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RBE105-31702W23-7
Job Sheet 184999-A



Part No: RBE105-31702W23-7

Job Qty: 1 pcs

Part Name: Measuring Flange RH Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/7/19

Job Tracking No:

Due Date: 11/30/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG RBE105-31702W23 Rev.1 IPP Rev. A 18.10.18 New issue DP Verify DD

Ship Via:

Bill of Materials

SCRAP
U.T.O.

Scrap
ml

Entered:

Date:

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only



Job: <u>84999-A</u>		DISPOSITION		DEPARTMENT/PROCESS				Engineering			
Part No. <u>RBE103-3762W23-7</u>		Rework ☐ Scrap ☒ Use-as-is ☐		Skid-tube ☐ Machining ☐ Large Fab ☐		Cross tube ☐ Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐		Water Jet ☐ Supplier ☒ Quality ☐	
Date: JUL 11 2019	Sequence #: <u>180</u>	QTY Affected: <u>1 of 1</u>		MRB (Q51042)							
Description Work Order Deviation				Disposition							
-part had the wrong finish on it -tried to remove finish but the threads of the part will no longer be in tolerance				-scrap no replace-							
Completed By <u>40</u> JUL 9-89 2019				Lead hand / Supervisor							
QC / QA Coordinator <u>40</u> JUL 22 2019				QC / QA Coordinator <u>68</u> JUL 22 2019							
Root Cause				FAULT CATEGORY							
Operator ☐ Manufacturing Process ☒ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☒							
Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐				Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐							
Other/Details:				Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐							